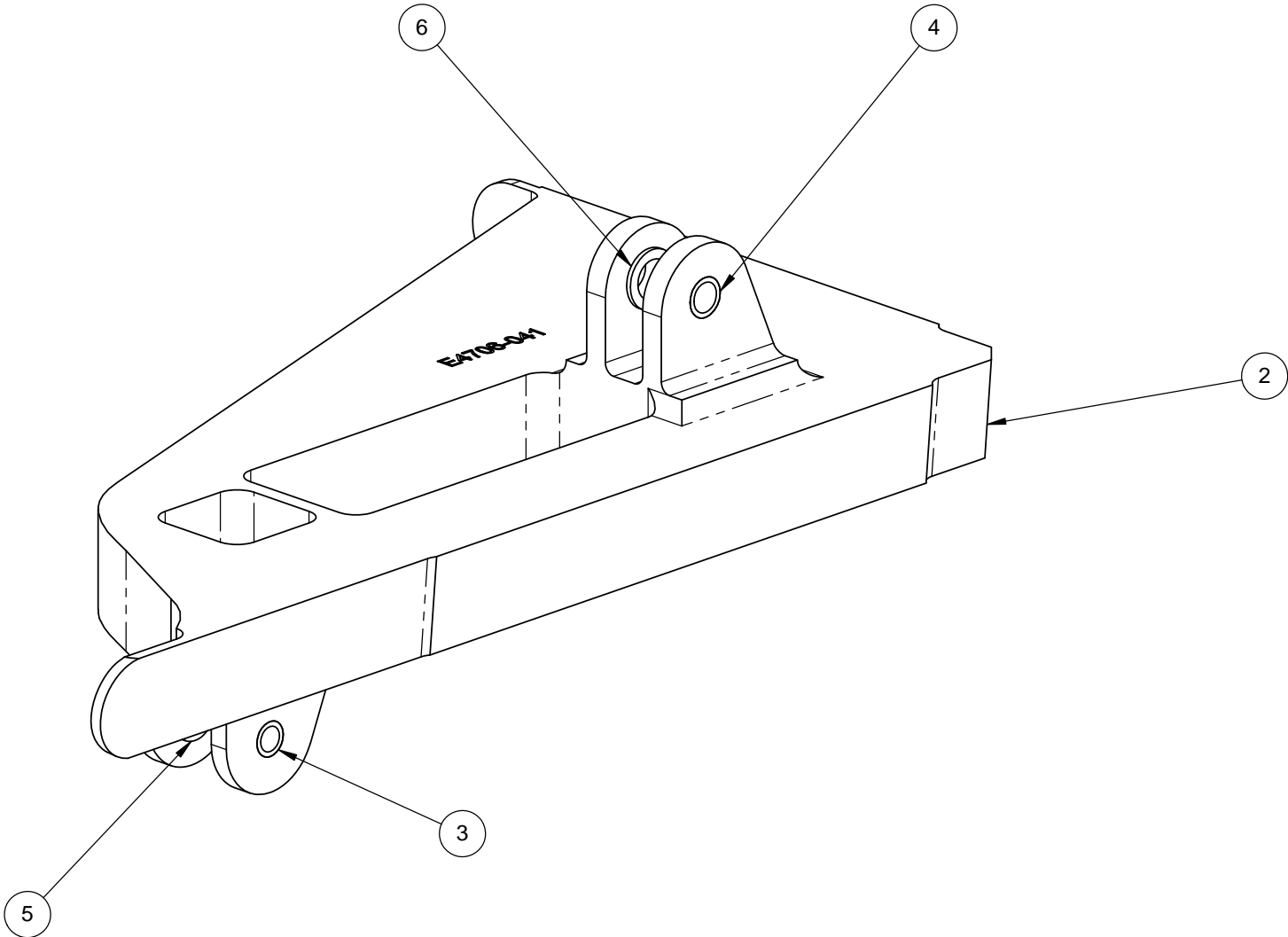


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4706-041	SUPPORT ASSEMBLY
2	1	E4706-1	SUPPORT BRACKET
3	1	NAS77A5-025	BUSHING
4	1	NAS77A6-031	BUSHING
5	1	NAS77A7-025	BUSHING
6	1	NAS77A8-031	BUSHING

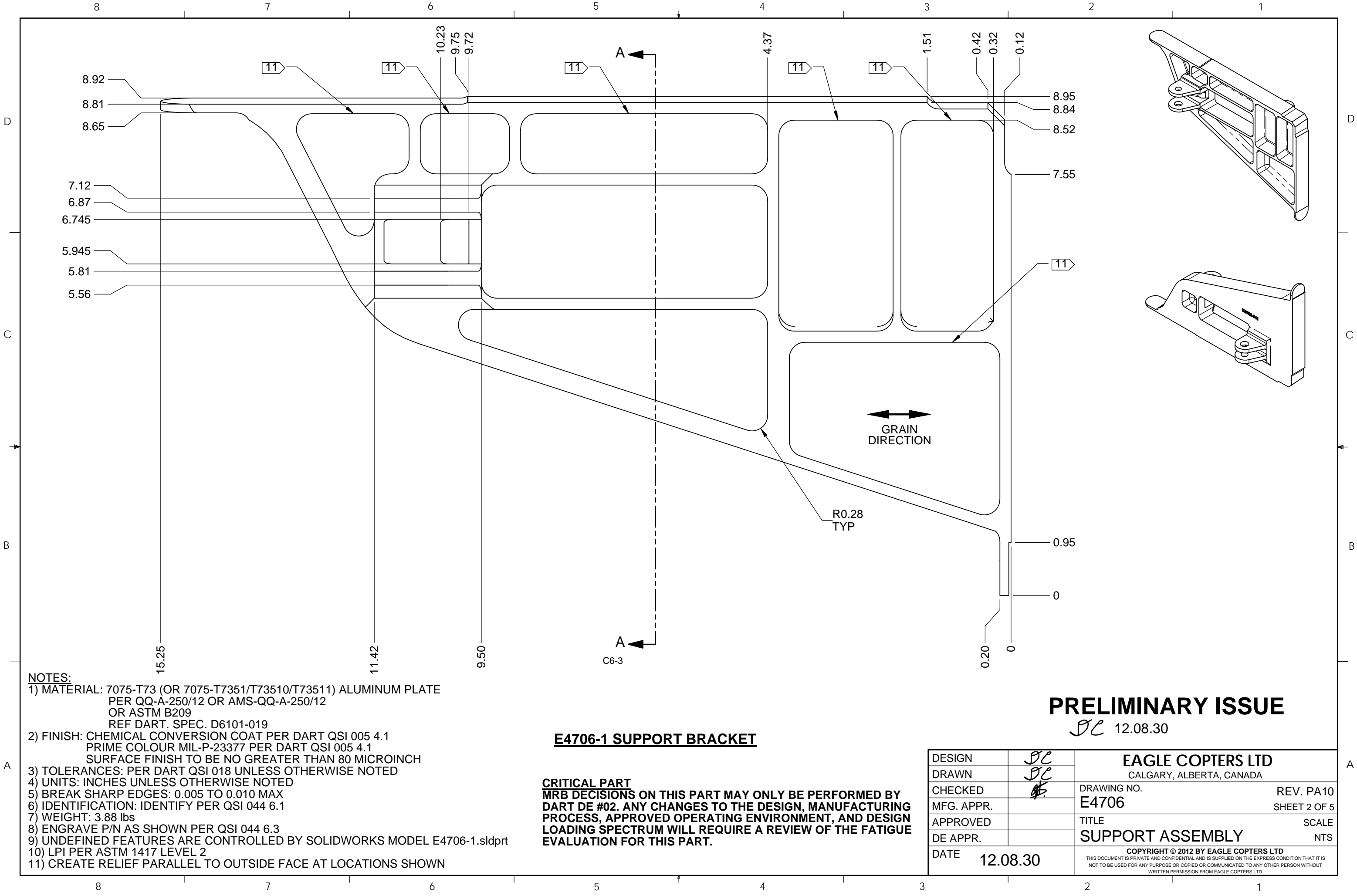


E4706-041 SUPPORT ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 3.93 lbs

PRELIMINARY ISSUE
DC 12.08.30

PA10	NEW ISSUE	DC	12.08.30
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. PA10
MFG. APPR.		E4706	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SUPPORT ASSEMBLY	NTS
DATE	12.08.30	COPYRIGHT © 2012 BY EAGLE COPTERS LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	



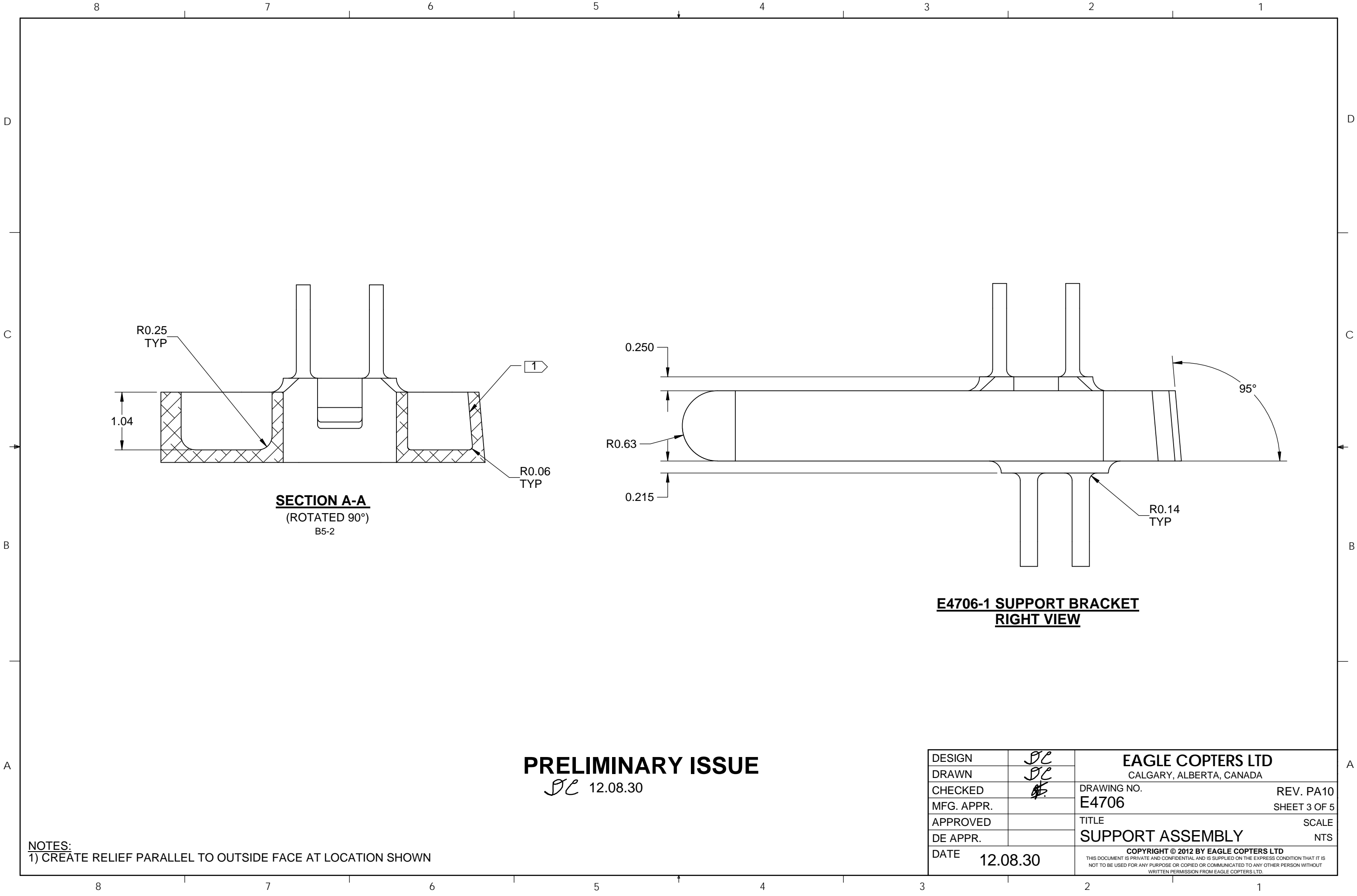
- NOTES:
- 1) MATERIAL: 7075-T73 (OR 7075-T7351/T73510/T73511) ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12
OR ASTM B209
REF DART. SPEC. D6101-019
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME COLOUR MIL-P-23377 PER DART QSI 005 4.1
SURFACE FINISH TO BE NO GREATER THAN 80 MICROINCH
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 3.88 lbs
 - 8) ENGRAVE P/N AS SHOWN PER QSI 044 6.3
 - 9) UNDEFINED FEATURES ARE CONTROLLED BY SOLIDWORKS MODEL E4706-1.sldprt
 - 10) LPI PER ASTM 1417 LEVEL 2
 - 11) CREATE RELIEF PARALLEL TO OUTSIDE FACE AT LOCATIONS SHOWN

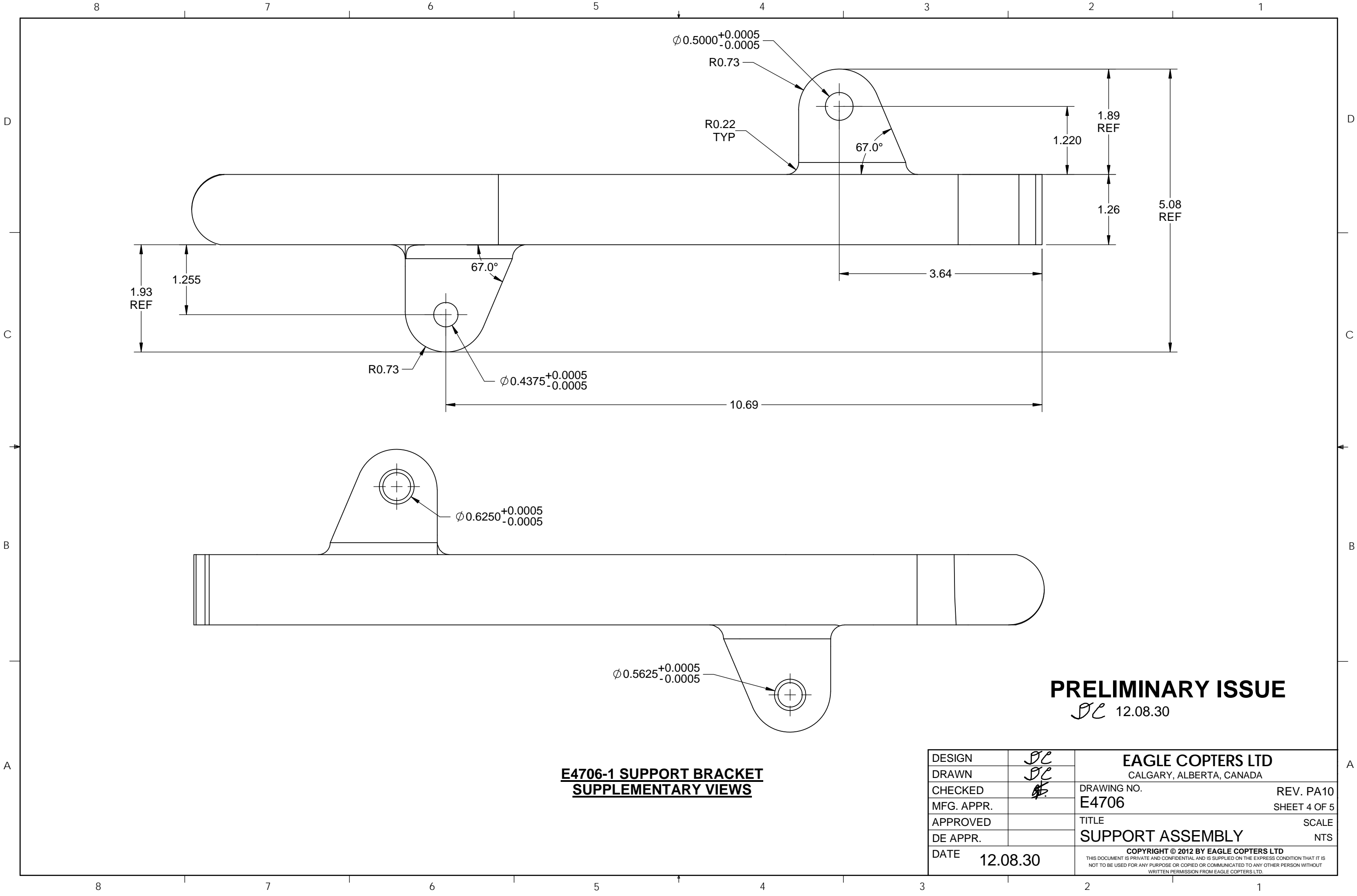
E4706-1 SUPPORT BRACKET

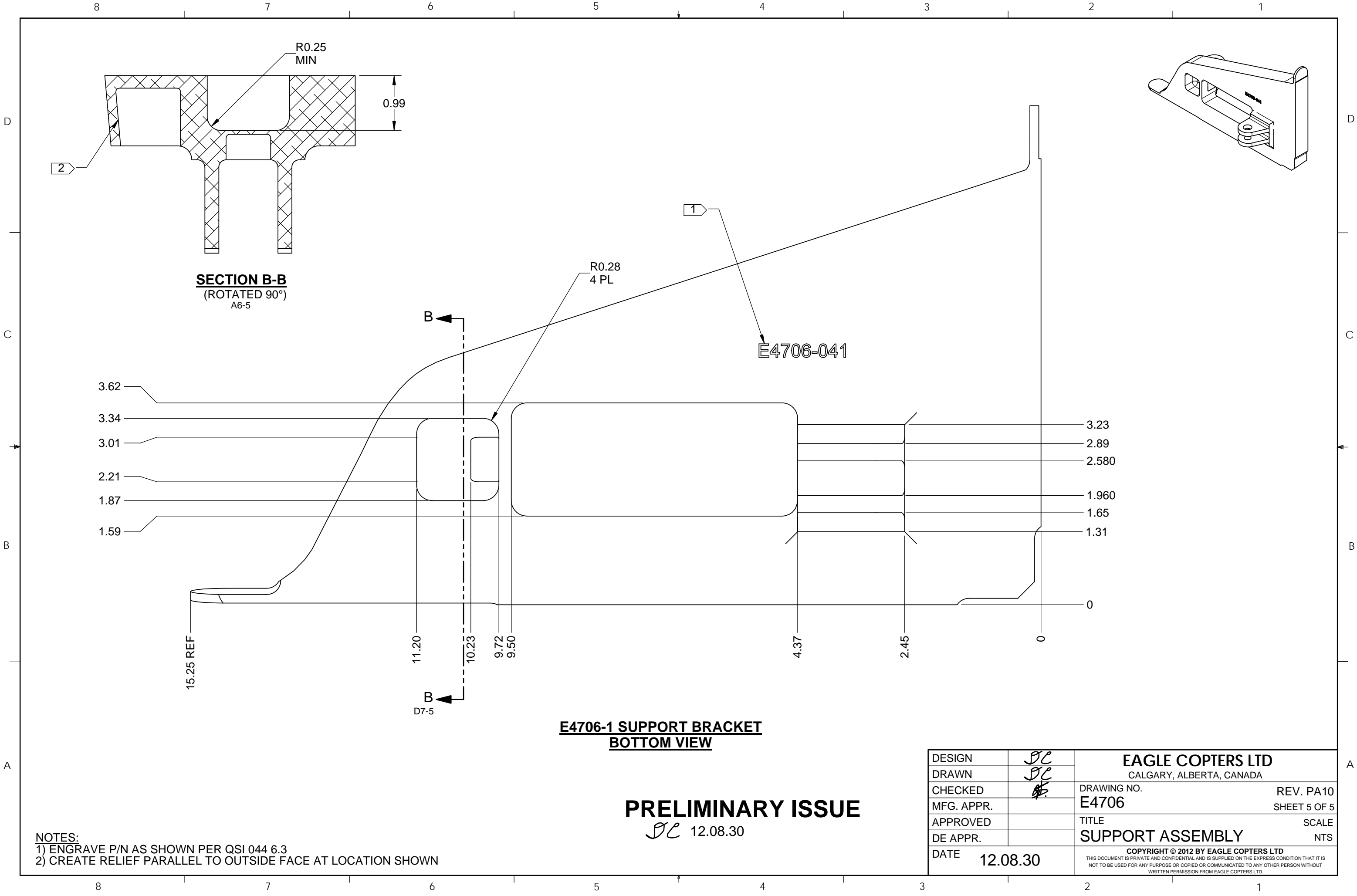
CRITICAL PART
MRB DECISIONS ON THIS PART MAY ONLY BE PERFORMED BY
DART DE #02. ANY CHANGES TO THE DESIGN, MANUFACTURING
PROCESS, APPROVED OPERATING ENVIRONMENT, AND DESIGN
LOADING SPECTRUM WILL REQUIRE A REVIEW OF THE FATIGUE
EVALUATION FOR THIS PART.

PRELIMINARY ISSUE
JC 12.08.30

DESIGN	JC	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	JC		
CHECKED	JE	DRAWING NO. E4706	REV. PA10 SHEET 2 OF 5
MFG. APPR.		TITLE SUPPORT ASSEMBLY SCALE NTS	
APPROVED			
DE APPR.		DATE 12.08.30	
DATE			
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**E4706-1 SUPPORT BRACKET
BOTTOM VIEW**

PRELIMINARY ISSUE
DC 12.08.30

- NOTES:
1) ENGRAVE P/N AS SHOWN PER QSI 044 6.3
2) CREATE RELIEF PARALLEL TO OUTSIDE FACE AT LOCATION SHOWN

DESIGN	DC	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. PA10
MFG. APPR.		E4706	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SUPPORT ASSEMBLY	NTS
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